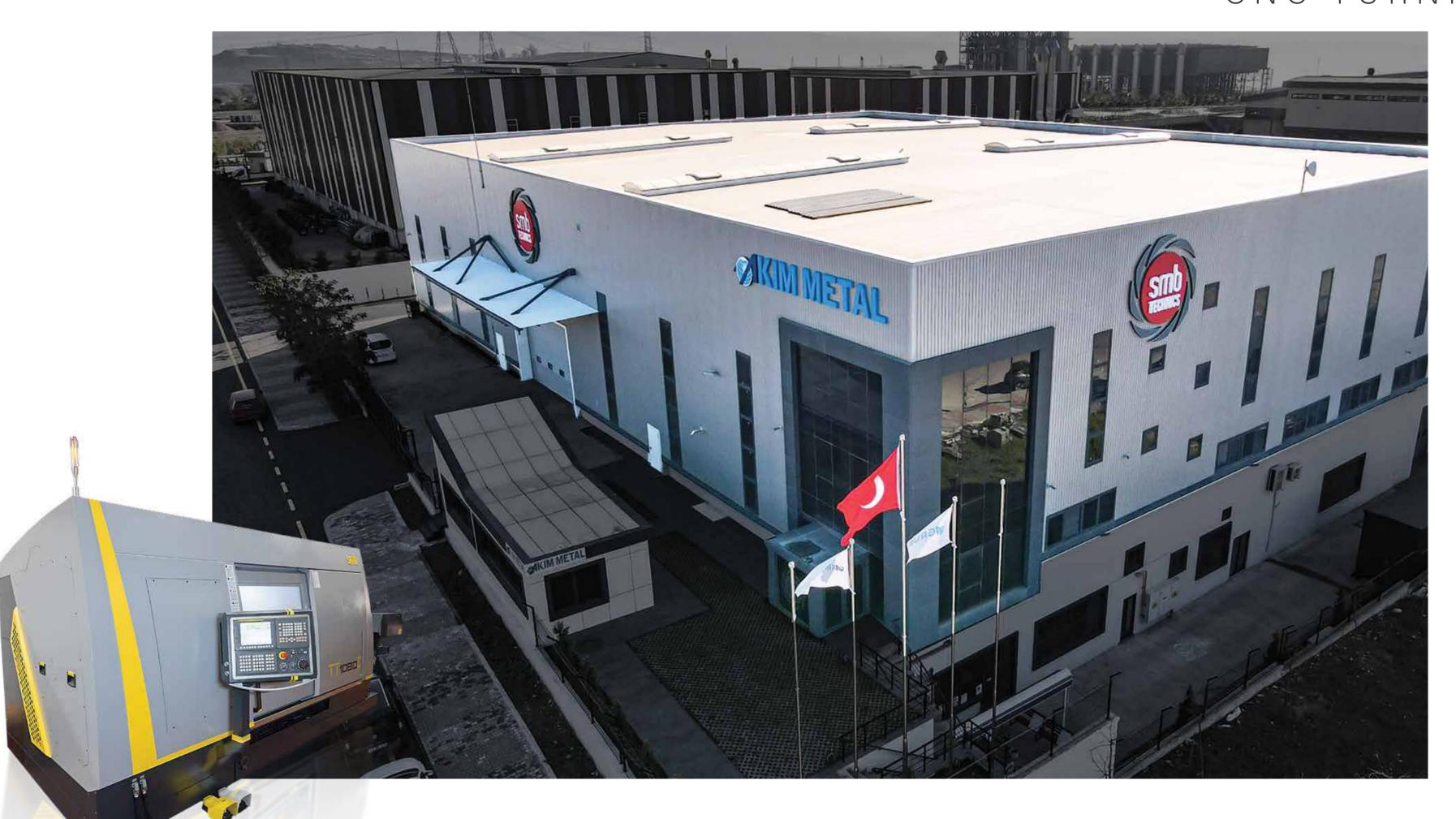


### TWIN TURRET CNC TURNING CENTERS



High Efficiency & High Productivity





#### ABOUT US

A Group R&D center was established in 2011 for the purpose of special purpose machine development, automation systems and product development by reorganizing various talents in Akım Metal and Akplas companies under the State Support Program presented by the Ministry of Science, Technology and Industry.

With the incentives given to R&D studies in Turkey, advanced research, manufacturing and testing techniques were developed in addition to the capabilities in the A Group R&D Center Mechatronics and Electronics. The main purpose is to help carry A Group companies to future generations by creating products and brands that require expertise. The target is to take the first place in nature-friendly, innovative and customer-oriented products in Turkey.

Our R&D center was deemed worthy of the first prize in the Machinery and Equipment Field by the ministry in 2015, with its successful projects and studies.









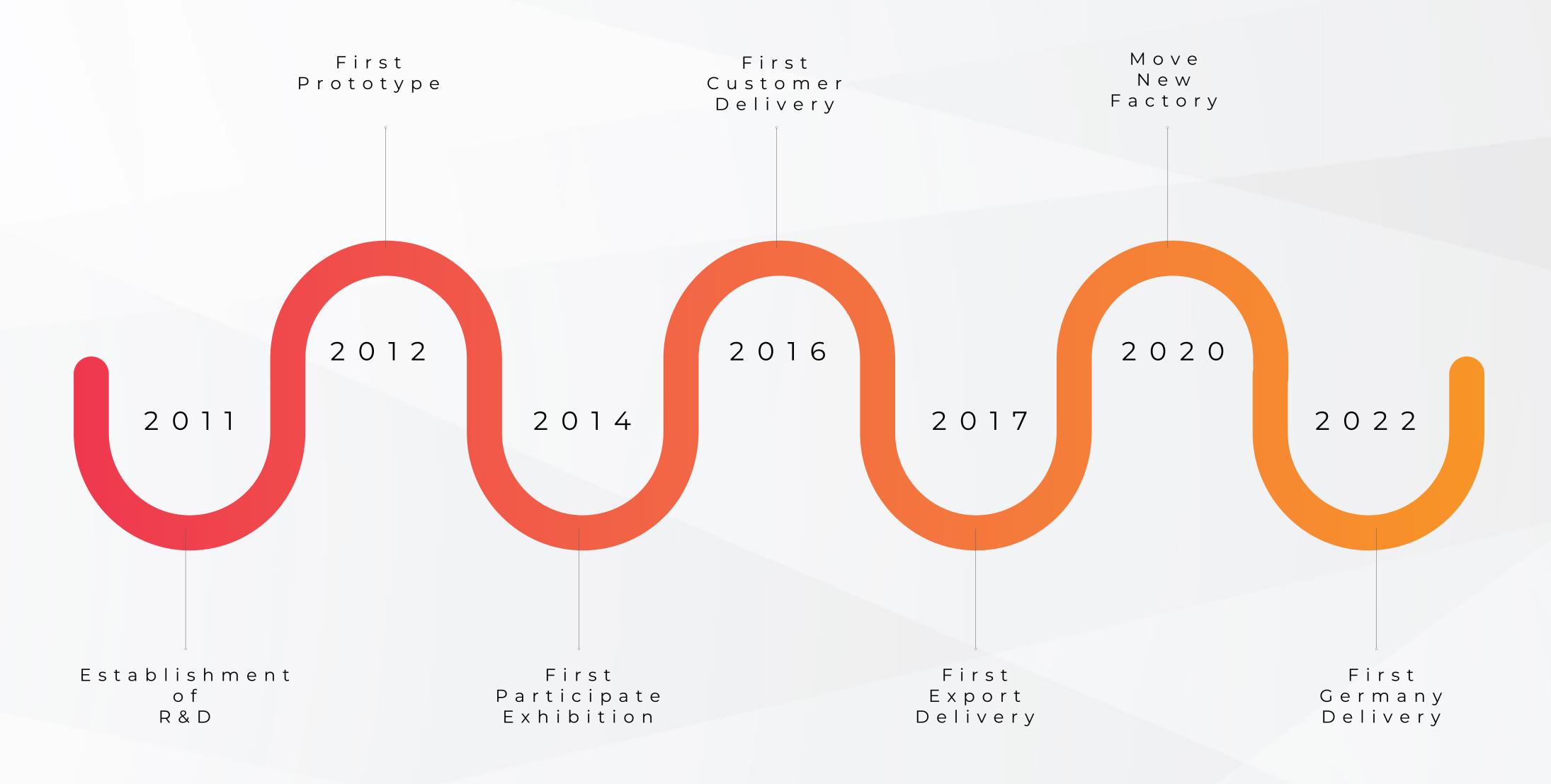








### HISTORY



# SERIES

TT260 CNC Lathes, which are specially designed with their Double Turret structure, allow you to be one step ahead in your productions.

Offering high precision and efficiency, TT260 CNC Lathes carry your production level to the top with its simultaneous turning technology.

Turret : 2

Chuck Type : 6"

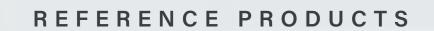
Operating length: 200 mm

Spindle Power: 12 KW

Tailstock: MK5







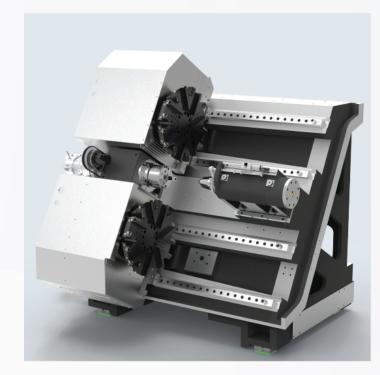




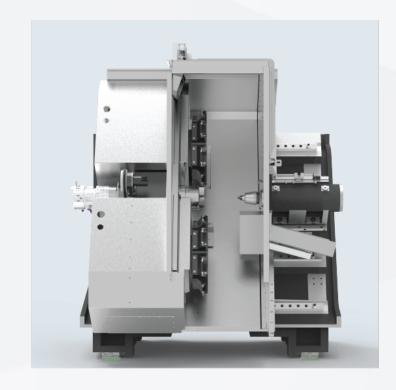


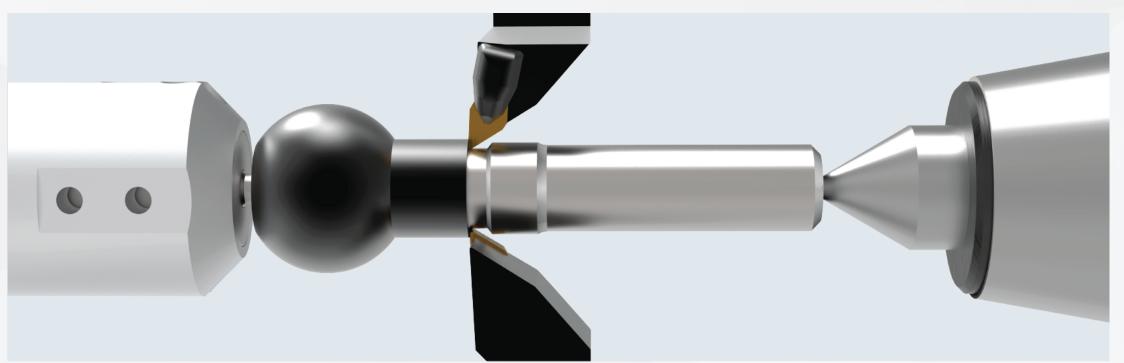












# 

TT-550 CNC Lathes, produced as Double Turrets, are also the first top class CNC Lathes produced locally.

Its simultaneous turning technology positively affects machining times and machining accuracy, contributing to higher productivity in a wider variety of production.

Turret: 2

Chuck Type : 8"

Operating Length: 500 mm

Spindle Power: 12 KW

Tailstock: MK4

























# SERIES

TT-850 CNC Lathes, produced as Double Turrets, can process parts up to 1 meter long.

Its simultaneous turning technology and integrated intermediate bed unit positively affect machining diversity, cycle times and machining accuracy, resulting in higher productivity in a wider variety of production.

Turret : 2

Chuck Type : 8"

Operating Length: 1000 mm

Spindle Power: 12 KW

Tailstock: MK5







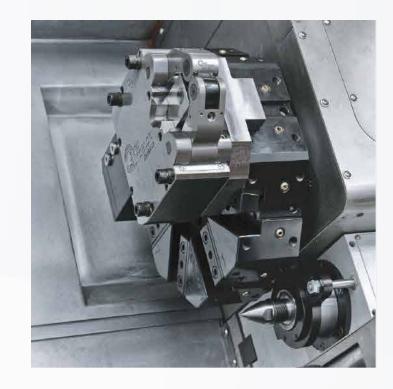
REFERENCE PRODUCTS

AXLE



TRANSMISSION SHAFT













Special Project



With its 12-axis structure, Y-TURN CNC Lathe Machine eliminates the production problems of many products.

It has been specially designed to produce your products in one operation with its high precision and advanced hardware structure.

Turret: 1

Spindle: Built-in 10"

Operating Length: 1500 mm

Spindle Power: 22 KW
Sup Spindle : Built-in 10"

Steady Rest: 2













#### SECTORS









DEFENSE INDUSTRY - Shotgun & AR Type barrels.

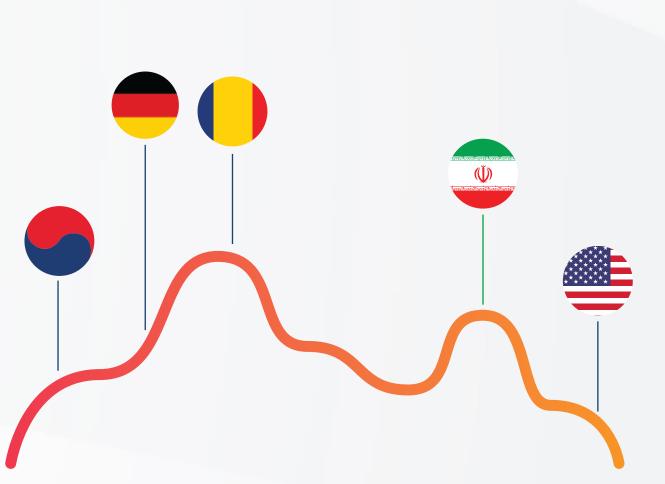
AUTOMOTIVE INDUSTRY - Power Transmission and Brake etc. Types of Shafts Used for

PUMP INDUSTRY - Deep Well and Commercial Type Pump Shafts.



### DOMESTIC SALES & EXPORTS

Our Exports, which started in 2017, have reached 5 countries in 2022.





#### REFERENCES & CLIENTS









































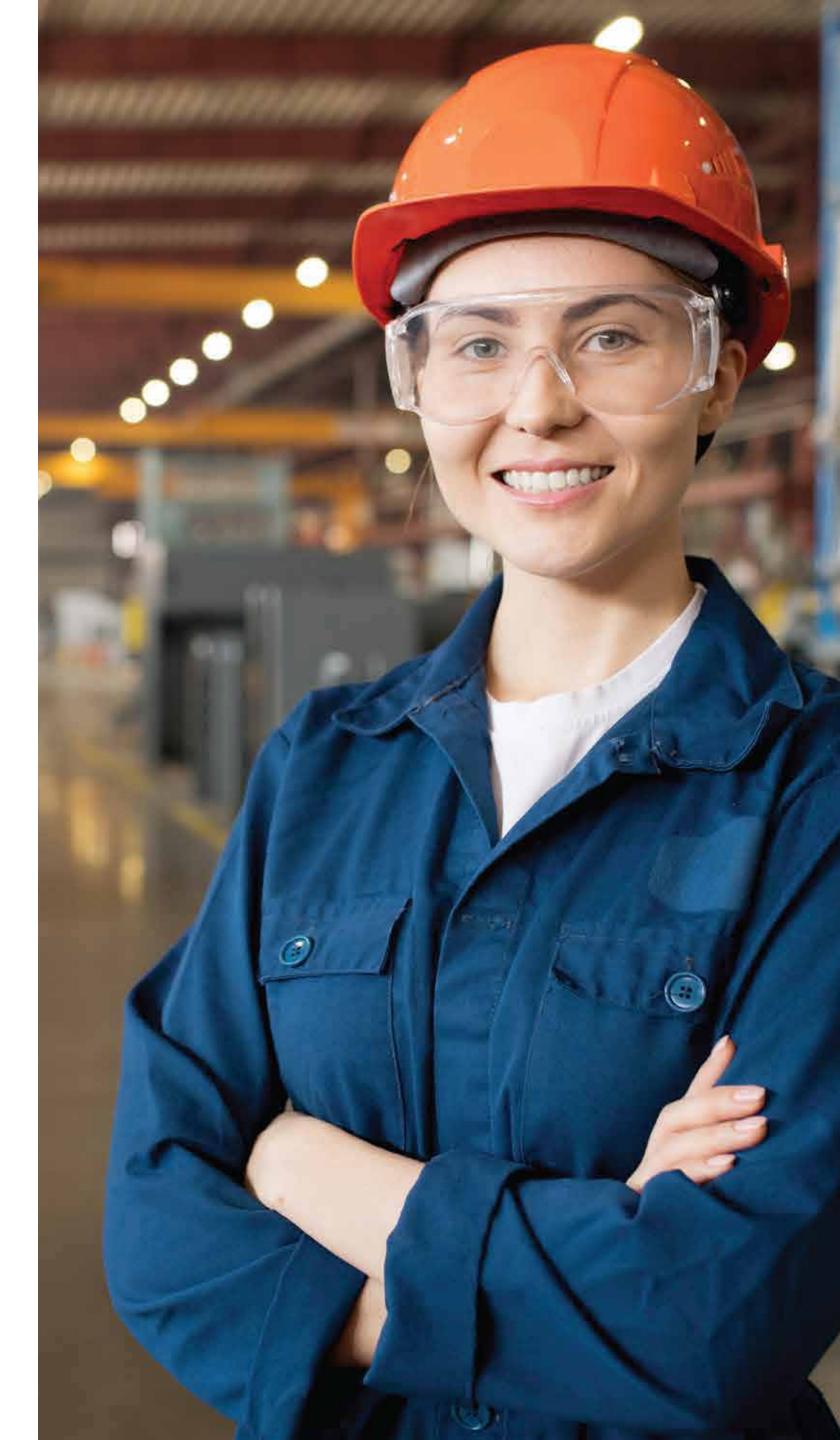






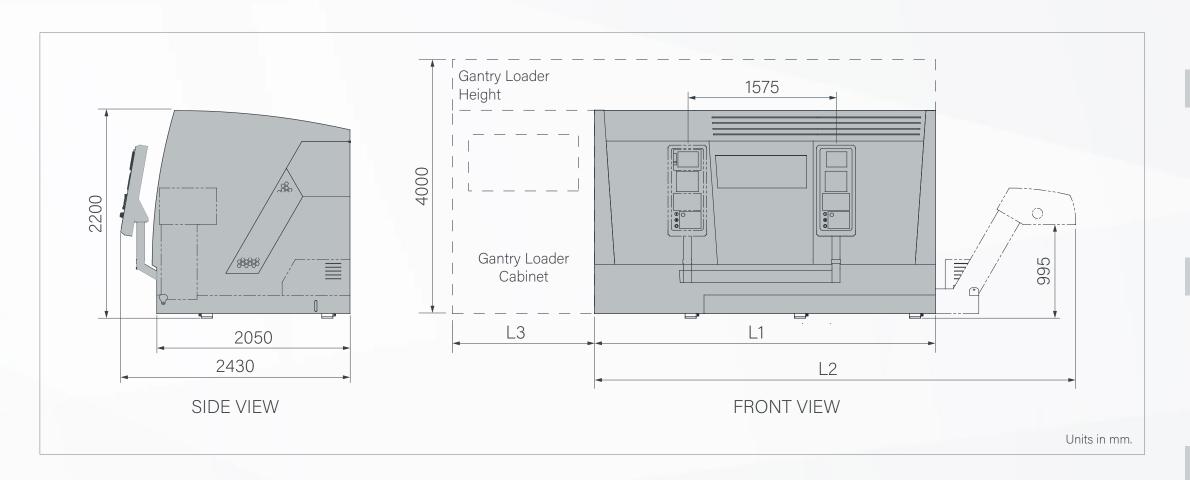


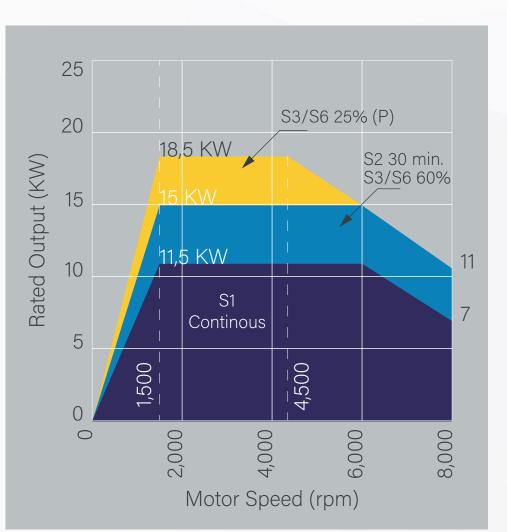


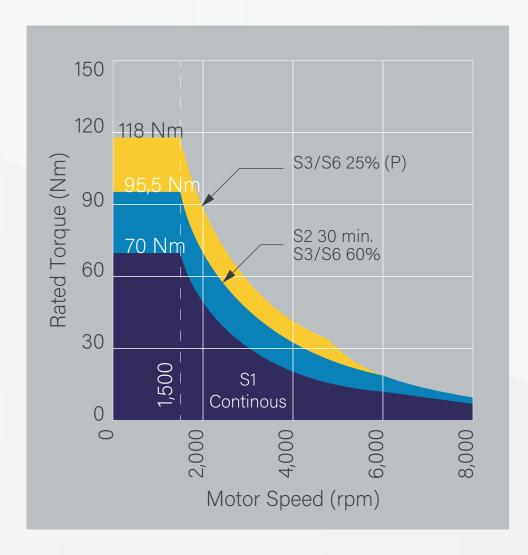


### TECHNICAL DATA









|                         |       | TT - 550 | TT - 550C | TT - 850 | TT - 850C |
|-------------------------|-------|----------|-----------|----------|-----------|
| Working Area            |       |          |           |          |           |
| Swing Over Cross Slides | mm    | 500      |           | 500      |           |
| Max. Turning Diameter   | mm    | 200      |           | 200      |           |
| Max. Turning Length     | mm    | 500      |           | 1000     |           |
| Rapid Traverse (X/Z)    | m/min | 30/30    |           | 30/30    |           |
| Spindle                 |       |          |           |          |           |
| Spindle Nose            |       | A2-6     |           | A2-6     |           |
| Max. Speed              | rpm   | 4.500    |           | 4.500    |           |
| Chuck Diameter          | inch  | 8"       |           | 8"       |           |
| Power                   | KW    | 11,5     |           | 11,5     |           |
| Turret                  |       | Slotted  | BMT - 55  | Slotted  | BMT - 55  |
| No of Tool Stations     |       | 8        | 12        | 8        | 12        |
| Driven Tool Stations    |       |          | 12        |          | 12        |
| Rated Power             | KW    |          | 2,2       |          | 2,2       |
| Rated Torque            | Nm    |          | 14        |          | 14        |
| Max. Speed              | rpm   |          | 10.000    |          | 10.000    |
| Tailstock               |       |          |           |          |           |
| Life Center Interface   |       |          | 4         | 5        | 4         |
| Max. Tailstock Force    | kN    | 5        |           | 8        | 5         |
| Quill Diameter          | mm    | g        | 90        | 120      | 90        |
| Dimensions              |       |          |           |          |           |
| Machine Length (L1)     | mm    | 2.740    |           | 3.610    |           |
| with Conveyor (L2)      | mm    | 3.980    |           | 5.100    |           |
| Gantry Loader (L3)      | mm    | 1.000    |           | 1.300    |           |
| Machine Weight          | kg    | 8.000    | 8.700     | 10.500   | 11.200    |







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